Fountain Assembly Information **IMPORTANT**

Do not attempt to operate pumps without a proper ground.

Store your fountain indoors during freezing weather or protect, by not allowing water to collect and freeze in the bowl or shell. For helpful hints concerning the installation and maintenance of your fountain, ask your dealer or call our Customer Service desk at 1-800-397-2231 Monday thru Friday, 8:00 A.M. to 4:30 P.M.

CAUTION

EXCESSIVE WEIGHT OR PRESSURE ON THE FOUNTAIN MAY CAUSE IT TO FALL. KEEP CHILDREN AND OTHERS FROM CLIMBING, SITTING OR LEANING ON THE FOUNTAIN AND ITS COMPO-

Most fountains have no interlocking component parts. The Component parts are held by gravity only. Gluing or cementing the component parts together is not recommended. The parts may need to be dismantled to replace the pumps, hardware, or to move the fountain to another location. "Perma Gum" is supplied with fountain fittings and may be used as a slight adhesive with the component parts. "Perma Gum" does not harden.

FOUNTAIN ASSEMBLY INSTRUCTIONS TYPE "O" OCTAGON BOWL DESIGN

- 1. Place pedestal / base on a firm level foundation. If fountain is to be placed directly on dirt, a 24" concrete stepping stone is recommended.
- Using a soft padded surface, tilt bowl on its side. Do Not place bowl directly on concrete or any hard surface that may cause chipping.
- From inside of bowl, feed pump plug and cord through 1/2" sleeve coupling, located in the center of the bowl. Leave approximately 6" of cord slack for pump positioning inside bowl. Take rubber grommet with small end facing towards inside of bowl. Slip over pump cord and slide grommet down. Place into the 1/2" sleeve coupling, creating a water-tight seal.
 - l. Place bowl on pedestal, making sure cord is placed in groove on rim of pedestal or through hole on side of pedestal.
 - Once bowl is placed on pedestal you must center one with the other. Do this visually rather then measuring.
 - 6. Insert the 1/4" plastic nipple into the threaded coupling inside of bowl.
 - 7. Using the "T" fitting as illustrated, slip the other end of the tubing over the 1/4" nipple.
 - 8. With the pump lying on its side slip the other end of tubing from the "T" fitting over the nipple of the pump.
 - 9. To adjust the water flow from the bowl place one restrictor clamp over tubing connected to the 1/4" nipple in bowl. To adjust the flow to the top of the fountain, place the other restrictor clamp over the center tubing of the "T" fitting.
 - 10. Use a level or fill the bowl partially with water to determine if the bowl is level, if not level use redwood shims until level.
 - Place pump housing over pump and center in bowl visually.
 - Position statue on top of the pump housing.
- 13. Starting from the top to the bottom feed the long vimyl tubing through the statue.

Electrical Pump

Cord

- 14. Tilt the statue to one side and connect the tubing from the "T" fitting to the tubing from the statue. Lower statue back on pump housing, be careful, to notice that the tubing does not kink. Should it kink, simply cut the tubing from the "T" fitting shorter until a proper fit is achieved, for model #200-F5.
- 15. Feed tubing through opening in dish and place on top of statue repeating steps 5 and 6 using the perma gum as a leveling agent and slight adhesive.
- 16. Using half of the remaining perma gum seal gap between the tubing and dish.
- 17. Fill fountain with water and plug pump into a 110 volt outlet. Do not attempt to operate without a proper ground.

